

# Software Development Manual

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# Software Development Manual

## 一、Basic information

### 1. Factory Default Configuration

Communication Mode: USB

Trigger Mode: Manual mode

Terminator: CR。



Factory Default Configuration

### 2. Save current configuration as default

The user can set the required configuration , and then scan the following barcode, Save current configuration as default



Save current configuration as default

### 3. Default Configuration

When the user has set the default settings, scan the following barcode to restore the original set of customer configurations



Default Configuration

---

#### 4. Parameter code



\*open Parameter code



close Parameter code

#### 5. Product information



## 二、Communication Mode

### 1. Serial Port

Using Serial Port, read module and the host devices must match exactly in communication parameter configuration, to ensure smooth communication and content are correct, Serial Port is configured to: **9600 baud, 8 bits of data, no parity, 1 stop bit**



TTL 232

#### (1) Baud Rate

The default baud rate is 9,600



1200bps



2400bps



4800bps



\* 9600bps



19200bps



38400bps



57600bps



115200bps

(2) parity



Odd



Even



\* None

---

(3) Stop bit



\*1 Stop Bit



2 Stop Bits

**2. USB KBW**



USB KBW

**3. USB COM**



USB COM

---

## 三、Trigger Mode

### 1. Power Mode

This parameter determines the power mode of the engine.

In Low Power mode, the scan engine enters into a low power consumption Sleep power state whenever possible (provided all WAKEUP commands were released)

In Continuous Power mode, the scan engine remains in the Awake state after each decode attempt

The Sleep and Awake commands can be used to change the power state in either the Low Power mode or the Continuous Power mode.



**Continuous Power**



**Low Power**

### 2. Manual mode

#### (1) Key Holding

Press the button to trigger the reading, release the button to end the reading. Reading success or reading time over a single reading time will end the reading.



**\*Manual mode-Key Holding**

#### (2) Single Key Trigger

Detects the change of the key level (Maintain 30ms, depending on the product )to start reading, and then detects the change of the key level (Maintain 30ms, depending on the product )again to end reading. Reading success or reading time over a single reading time will end the reading.



Manual mode-Single Key Trigger

### 3. Continuous Mode

The reading engine performs continuous work. Reading success or reading time over a single reading time will end the reading. More than the specified time will automatically trigger the next reading



Continuous Mode

#### (1) Interval Time

The interval time between two readings in continuous mode. Regardless of the last success or failure to read, more than the specified time will automatically trigger the next reading.

Default: 500ms,unit: 100ms,range: 0-9900ms

To set a Interval Time, scan the bar code below. Next scan two [Numeric Bar Codes](#) in appendix that correspond to the desired time-out. Single digit values must have a leading zero. For example, to set a time-out of 0.5 seconds, scan the bar code below, then scan the "0" and "5" bar codes. To change the selection or cancel an incorrect entry, scan [Cancel](#)



Interval Time  
(Default: 500ms.)

---

#### 4. Automatic Induction Mode

In automatic induction mode, the scan engine detects the brightness of the surroundings. Trigger reading when the brightness changes.

Reading success or reading time over a single reading time will end the reading. Regardless of the last success or failure to read, re-enter the detection of the surrounding environment brightness.



**Automatic Induction Mode**

##### (1) Stability of Induction Time

Stability of induction time, Default: 500ms, unit:100ms, range: 0-9900ms

For example:

Set stability of induction time is 200ms

Scan stability of induction time setting code, then scan [Numeric Bar Codes](#) 0 and 2

Set stability of induction time is 1500ms

Scan stability of induction time setting code, then scan [Numeric Bar Codes](#) 1 and 5



**Stability of Induction Time**

##### (2) Sensitivity Level

There are three levels of sensitivity to choose from, Default: 500ms



**\*High**



**Middle**



**Low**

## **5. Host mode**

Through the command to trigger the scan engine to read, also through the command to trigger the scan engine to end reading. Reading success or reading time over a single reading time will end the reading.



**Host mode**

## **6. Duration in Scanning**

This parameter sets the maximum time decode processing continues during a scan attempt. It is programmable in 0.1 second increments from 0.50 to 25.5 seconds.

To set a duration in scanning, scan the bar code below. Next scan three [Numeric Bar Codes](#) in appendix that correspond to the desired on time. Single digit numbers must have a leading zero. For example, to set an

on time of 0.5 seconds, scan the bar code below, then scan the "0", "0" and "5" bar codes; to set an on time of 10.5 seconds, scan the bar code below, then scan the "1", "0" and "5" bar codes. To change the selection or cancel an incorrect entry, scan [Cancel](#)



**Duration in Scanning(Default: 3.0 sec.)**

## **7. Output Interval of The Same Code**

To avoid reading the same barcode multiple times in continuous mode and automatic induction mode, set the scan engine to allow reading the same barcode after a delay.

Output interval of the same code is to refuse to read the same barcode within the set length of time.

Default: 500ms,unit:100ms,range: 0-9900ms

To set output interval of the same code, scan the bar code below. Next scan two Numeric Bar Codes in appendix that correspond to the desired time-out. Single digit values must have a leading zero. For example, to set a time-out of 0.5 seconds, scan the bar code below, then scan the "0" and "5" bar codes. To change the selection or cancel an incorrect entry, scan Cancel in appendix.



**Output Interval of The Same Code**

## **8. Quick set for output Interval of The Same Code**



None



delay 1s



delay 3s



#### 四、Floodlight and Positioning lights

##### 1. Floodlight



\* Lighting when Read



Always Lighting



Always Close

##### 2. Positioning lights



\* Lighting when Read



Always Lighting



Always Close

## 五、Output and prompt

### 1. Keyboard

#### (1) Country/Language Keyboard



\* American Keyboard



Belgium



Finland









Netherlands



Poland (214)



Romania (standard)



Slovakia



Multi-national keyboard

## (2) Keyboard type

Enable virtual keyboard, you can output the correct data in any keyboard language mode. When using virtual keyboard, you must ensure that the keypad keys are valid.



**\*StandardKeyboard**



**Virtual Keyboard**

### (3) Time interval that keyboard outputs character

Time interval that keyboard outputs character, range: 0-1000ms, unit: 5ms, default: 5ms



**0ms**



**10ms**

### (4) Control characters in ASCII output mode select

Control characters in ASCII (0x00-0x20) output mode select.

**output function keys:** control characters are used as custom function keys, the function is detailed in [appendix 4](#)

**output Ctrl key combination (this function is used with the prefix) :** CTRL key combination mode output control character, detailed function is detailed in appendix 4

**ALT mode output control character:** support full control character output in Chinese environment, specific Reference Standard ASCII table

**output Enter, DownArrow:** Shielding other control characters, only output: 0x07 output Enter, 0x0A output DownArrow, 0x0D output Enter.



**output function keys**



output Ctrl key combination



ALT mode output control character



Output Enter、DownArrow

## 2. Prompt sound

### (1) type of Buzzer



\*Passive Buzzer



Active Buzzer

### (2) Mute



Open



\* Close

---

**(3) Beeper Volume**



\* High



Middle



Low

**(4) Beep After Good Decode**



\*Open



Close

**(5) Boot prompt**



\*open



Close

**(6) Setup Code Prompt**



\*open



Close

**3. LED After Good Decode**

To enable or disable LED after good decode, scan the appropriate bar code below



Disable



\*enable

**4. operation Mode of decode led**



\*the indicator led is always on



**\*the indicator led is always off**

## **5. Transmit “No Read” Message**

Enable this option to transmit “NR” if a symbol does not decode during the timeout period or before the trigger is released. Any enabled prefix or suffixes are appended around this message.

When disabled, and a symbol cannot be decoded, no message is sent to the host.



**\*Disable No Read**



**Enable No Read**

## **6. Letter case conversion**

For example If the Barcode content is: ab123dE, if set to " all uppercase ", the output is: AB123DE; if set to "all lowercase", the output is: ab123de;

if set to " Case Inversion", the output is: AB123De;

Default: **Normal Letter Case**



**\* Normal Letter Case**



**all uppercase**



all lowercase



Case Inversion

## 7. Output Character Set Type

0: Primitive Type

1:GBK(GB2312)

2: UTF8



Primitive Type



\*GBK



Unicode

## 8. Input Character Set Type





**UTF8**



**ASCII**



**Japanese**



**DEC MULTI-COUNTRY CHARACTER SET (MCS)**



**Japanese single byte**

## **六、Data editor**

### **1. Code ID**

The user can identify different barcode types by CODE ID, and CODE ID USES a character to identify them,detail in [Appendix 3](#).



**\*Disable send Code ID**



Enable send Code ID

## 2. Terminator

Add character format: Decode Data+Terminator.



\*NONE



CR LF



CR



TAB



CRCR



### 3. Terminator conversion

LF(\n) and CR LF (\r\n) both convert CR (\r)



\*disable



able

### 4. Add multiple Prefixes/suffixes

- Prefixes

- (1) Scan following barcode“set multiple prefixes”



set multiple prefixes

- (2) Next scan four [Numeric Bar Codes](#) in appendix,Scan the [Numeric Bar Codes](#) in turn, and set the successful prompt once every four times
- (3) Scan following barcode“Complete setup multiple Prefixes/suffixes”



Complete setup multiple Prefixes/suffixes

- suffixes

- (1) Scan following barcode“set multiple suffixes”



set multiple Suffix

(2) Next scan four [Numeric Bar Codes](#) in appendix, Scan the [Numeric Bar Codes](#) in turn, and set the successful prompt once every four times

(3) Scan following barcode "Complete setup multiple Prefixes/suffixes"



Complete setup multiple Prefixes/suffixes

- Prefixes/suffixes take effect



\*Output Decoding Data Only



Prefixes+data



Data+suffixes



Prefixes+data+suffixes

## 5. Add Prefix and suffix base on bar code type (non-generic version)

### (1) Add Prefix



#### Sets the prefix based on the bar code type

Set multiple prefixes based on the bar code type,

**step 1:** Scan the Code First,

**step 2:** Select the Bar Code type, according to the bar code type supported by ["Appendix 5"](#) and ["Appendix 4"](#), scan the index of the corresponding hexadecimal value, such as QR Code type 0XF1, 0XF1 Hexadecimal to decimal is 241, the scan valve is  $1000+241=1241$ , then scan the 1,2,4,1 [Numeric Bar Codes](#) to select the type of Bar Code;

**Step 3:** Scan the required prefix, such as the need to set the number "1" , scan 1049(0x31) ;

**Step 4:** Scan "complete the setting of multiple prefix"



complete the setting of multiple prefix

### (2) Add Suffix

Step refers to "add prefix bar code by type. "



Sets the suffix based on the bar code type

**(3) remove prefixes based on Bar code type**



remove prefixes based on Bar code type

**step 1:** Scan the Code First;

**step 2:** Select the Bar Code type, according to the bar code type supported by ["Appendix 5"](#) and ["Appendix 4"](#), scan the index of the corresponding hexadecimal value, such as QR Code type 0XF1, 0XF1 Hexadecimal to decimal is 241, the scan valve is  $1000+241=1241$ , then scan the 1,2,4,1 [Numeric Bar Codes](#) to select the type of Bar Code;

**Notes:** if you want remove all type of barcode, Scan "1, 2, 5, 5" (0xFF)

**(4) remove suffixes based on Bar code type**

Step refers to "remove prefix bar code by type. "



Remove suffixes based on Bar code type

---

(5) prefix and suffixes Switch setting (Data format)



No prefix and suffix (raw data)



Output prefix (prefix+data)



Output suffix (data + suffix)



Output prefix and suffix (prefix + data + suffix)

6. Hide data

(1) Hide Head Data



\*Disable



enable

**Set Hidden Number**

range 1-255. Scan the following barcode, Next scan three [Numeric Bar Codes](#) in appendix. For example, if you need to hide 16 characters, scan three [Numeric Bar Codes](#) in turn: 0 1 6



Hide Head Data-head

## (2) Hide intermediate data



\*Disable



enable

### Sets the start position of hidden intermediate data

Sets the start position of hidden intermediate data, range 1-255. Scan the following barcode, Next scan three [Numeric Bar Codes](#) in appendix, for example, to hide the data after the third character(the fourth begins to hide), scan three [Numeric Bar Codes](#) in turn: 0 0 3



start position of hidden intermediate data

### Set Hidden Number

range 1-255. Scan the following barcode, Next scan three [Numeric Bar Codes](#) in appendix. For example, if you need to hide 16 characters, scan three [Numeric Bar Codes](#) in turn: 0 1 6



Set Hidden Number-intermediate

---

### (3) Hide tail data



\*Disable



enable

### Set Hidden Number

range 1-255. Scan the following barcode, Next scan three [Numeric Bar Codes](#) in appendix. For example, if you need to hide 16 characters, scan three [Numeric Bar Codes](#) in turn: 0 1 6



Set Hidden Number-tail

## 7. Hide header and footer data base on bar code type (non-generic version)

### (1) Hide header data

**step 1:** Scan the Code First;

**step 2:** Select the Bar Code type, according to the bar code type supported by "Appendix 5" and "Appendix 4", scan the index of the corresponding hexadecimal value, such as QR Code type 0XF1, 0XF1 Hexadecimal to decimal is 241, the scan value is  $1000+241=1241$ , then scan the 1,2,4,1 Numeric Bar Codes to select the type of Bar Code;

**Step 3:** Hidden Length (4-digit decimal value).if you want hide 5 bit header data,scan 0,0,0,5 Numeric Bar Codes;

**Notes:** Supports setting all bar code types at once , Scan “1, 2, 5, 5” (0xFF)



Hide header data base on barcode type

**(2) able/disable hide header data**



\*disable hide header data



able hide header data

**(3) Hide footer data base on bar code type**

Step refers to " Hide header data base on barcode type"



Hide footer data base on bar code type

**(4) able/disable hide footer data**



---

**\*disable hide footer data**



**able hide footer data**

## **8. Insert customize data**

### **(1) able /disable insert customize data**

Supports customize data insertion anywhere in the Barcode, up to 10 bytes



**\*disable**



**able**

### **(2) set the location where the data is inserted**

Depending on where you want to insert, scan the corresponding value (4 digit [Numeric Bar Codes](#)) , such as set after the third character, you need to scan four [Numeric Bar Codes](#) "0" , "0" , "0" , "3" .

If set to 0, the header is inserted into the decoded data. If the setting is larger than the length of the decoded data, the end of the decoded data is inserted by default. The range of supported insertion positions is 0-5000.



set the location where the data is inserted

### (3) set the inserted data

Set Insert customize data, such as need to set the character "QR" (0x51,0x52) , then scan two consecutive sets of [Numeric Bar Codes](#) 1081(1000 + 0x51) , 1082(1000 + 0x52) .



set the inserted data

### (4) exit settings customize data

Maximum support for 10 bitye customize data, can be set continuously, over 10 bitye automatic exit settings. Complete ahead of time: scan the "exit settings customize data " setting code, exit settings and save the current set of data.



exit settings customize data

## 9. STX&ETX



\*Disable



STX



ETX



STX+ETX

## 10. Character Replace

The feature can replace any character in Barcode data with another character, and supports either 1:1 or 1: n replacement, such as A--B、 A--BC、 A--BCD

Operating instructions:

### (1) Sets the data to be replaced



Sets the data to be replaced

For example:Group Separator, According to the [Character Equivalents](#),detail in Appendix 4,the scan value is 1029,scan the [Numeric Bar Code](#)1,0,2,9 one by one

### (2) Set the Replacement data



Set the Replacement data

For example: symbol }, According to the [Character Equivalents](#),detail in Appendix 4,the scan value is 1125,scan the [Numeric Bar Code](#)1,1,2,5 one by one

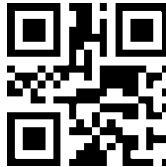
### (3) complete setup



(4) Enable / disable data replacement



Enable



disable

## 七、Code Enable/Disable

### 1. All Barcode Switch



enable



disable

---

2. 1d code master switch



enable



\*disable

3. 2d code master switch



enable



\*disable

4. Reverse code reading

Mainly for the 1D code switch, the 2D code is recommended to open separately, 2D code has a separate switch



enable



\*disable

5. Read Multiple Barcodes at once

(1) Must read Multiple Barcodes at once



able

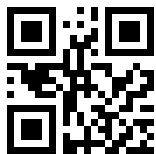


disable

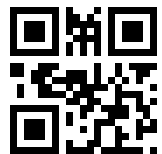
(2) number of barcodes read at one time



1



2



3

## 6. UPC-A

### (3) UPC-A enable/disable



\*enable



disable

### (4) UPC-A Preamble



No Preamble



\*System Character



System Character & Country Code

### (5) UPC-A check bit



Do not transmit UPC-A check bit



\*transmit UPC-A check bit

## 7. UPC-A additional code

### (1) UPC-A 2 additional code



enable



**\*disable**

**(2) UPC-A 5 additional code**



**Enable**



**\*disable**

**(3) UPC-A Must read additional code**



**Enable**



**\*disable**

**8. UPC-E**

**(1) UPC-E enable/disable**



**\*enable**



**disable**

**(2) UPC-E Preamble**



**No Preamble**



**\*System Character**



---

## System Character & Country Code

### (3) UPC-E check bit



Do not transmit UPC-E check bit



\*transmit UPC-E check bit

## 9. UPC-E additional code

### (1) UPC-E 2 additional code



enable



\*disable

### (2) UPC-E 5 additional code



Enable



\*disable

### (3) UPC-E Must read additional code



Enable



\*disable

## 10. UPC-E transfer UPC-A



Enable



\*disable

---

### 11. UPC-A transfer EAN-13



Enable



\*disable

### 12. UPC-E1



enable



\*disable

### 13. EAN-8

(1) EAN-8 able/disable



\*enable



disable

(2) EAN-8 check bit



Do not transmit EAN-8 check bit



transmit EAN-8 check bit

### 14. EAN-8 additional code

(1) EAN-8 2 additional code



Enable



\*disable

(2) EAN-8 5 additional code



Enable



\*disable

(3) EAN-8 Must read additional code



Enable



\*disable

## 15. EAN-13

(1) EAN-13 enable/disable



\*enable



\*disable

(2) EAN-13 check bit



Do not transmit EAN-13 check bit



\*transmit EAN-13 check bit

## 16. Bookland EAN (ISBN)

ISBN disable is treated as EAN13



able ISBN



\*disable ISBN

## 17. ISSN

ISSN disable is treated as EAN13



able ISSN



\*disable ISSN

## 18. EAN-13 additional code

### (1) EAN-13 2 additional code



Enable



\*disable

### (2) EAN-13 5 additional code



enable



\*disable

### (3) EAN-13 Must read additional code



Enable



\*disable

---

## 19. CODE 128



\* Enable



Disable

## 20. GS1-128



\* enable



disable

## 21. Interleaved 2 of 5

### (1) I 2 of 5 enable/disable



\*enable



disable

### (2) Set Lengths for Interleaved 2 of 5

For example, to decode **Interleaved 2 of 5** symbols containing between 4 and 12 characters

first scan **Interleaved 2 of 5-Length Within Range**, then scan **0, 4, 1 and 2** (single digit numbers must be preceded by a leading zero). [Numeric Bar Codes](#) is in appendix. To change the selection or cancel an incorrect entry, scan [Cancel](#)



I 2 of 5 - Length Within Range



I 2 of 5 - Any Length

(3) I 2 of 5 Check Digit Verification



enable



\*disable

(4) Transmit I 2 of 5 Check Digit



enable



\*disable

## 22. Matrix 2 of 5

(1) Matrix 2 of 5 enable/disable



enable



\*disable

(2) Set Lengths for Matrix 25

For example, to decode Matrix 25 symbols containing between 4 and 12 characters

first scan **Matrix 25 Length Within Range**, then scan **0, 4, 1** and **2** (single digit numbers must be preceded by a leading zero). [Numeric Bar Codes](#) is in appendix. To change the selection or cancel an incorrect entry, scan [Cancel](#) in appendix.



Matrix 25 - Length Within Range



Matrix 25 - Any Length

---

(3) **Matrix 25 Check bit Verification**



Enable



\*disable

(4) **transmit Matrix 2 of 5 check bit**



Enable



\*disable

**23. Industrial 2 of 5**

(1) **Industrial 2 of 5 enable/disable**



enable



\*disable

(2) **Set Lengths for Industrial 2 of 5**

For example, to decode **Industrial 2 of 5** containing between 4 and 12 characters

first scan **Industrial 2 of 5 Length Within Range**, then scan **0, 4, 1** and **2** (single digit numbers must be preceded by a leading zero). [Numeric Bar Codes](#) is in appendix. To change the selection or cancel an incorrect entry, scan [Cancel](#)



**D 2 of 5 - Length Within Range**



**D 2 of 5 - Any Length**

---

## 24. Standard 2 of 5

### (1) Standard 2 of 5 enable/disable



enable



\*disable

### (2) Set Lengths for Standard 2 of 5

For example, to decode **Standard 2 of 5** containing between 4 and 12 characters

first scan **Standard 2 of 5 Length Within Range**, then scan **0, 4, 1** and **2** (single digit numbers must be preceded by a leading zero). [Numeric Bar Codes](#) is in appendix. To change the selection or cancel an incorrect entry, scan [Cancel](#)



Standard 25 - Length Within Range



Standard 25 - Any Length

## 25. Code 39

### (1) code39 enable/disable



\*enable



disable

### (2) Code39 Length



Any Length code39

**(3) Code 39 Check bit Verification**



enable



\*disable

**(4) transmit Code39 check bit**

Transmit the check bit, the check bit Verification function should

enabled



transmit



\*do not transmit

**(5) Transmit Code 39 start and ending symbol**



\*disable



enable

**26. Code 39 Full ASCII**



Enable

\* Disable

---

## 27. Code 32

- (1) code32 enable/disable



Enable

\* Disable

- (2) code32 add prefix A



Enable



\* disable

## 28. Code 93

- (1) Code93 enable/disable



Enable



\* disable

- (2) code93 lenght



Any lenght can read

---

## 29. Code 11

### (1) code11 enable/disable



Enable



\* disable

### (2) code11 lenght



Any lenght can read

### (3) Code 11 Check bit Verification



enable



one check bit



two check bit

### (4) transmit check bit



enable



\* disable

## 30. Codabar

### (1) Codabar enable/disable



enable



\* disable

---

(2) Codabar lenght



Any lenght can read

(3) Start Character and Terminator

The start character and terminator are allowed to be one of the four characters of "A", "B" "C" "D".The terminator is also allowed to be one of the four characters of "T", "N", "\*", "E".



\*ABCD/ABCD



ABCD/TN\*E

(4) Transmit Start Character and Terminator



Don not transmit



\*transmit

31. MSI

(1) MSI enable/disable



Enable



\*disable

(2) MSI lenght



### 32. GS1-Databar



Enable



\* disable

### 33. GS1 composite code



Enable



\* disable

### 34. QR Code

#### (1) QR code enable/disable



\* enable



disable

#### (2) QR code reverse



\*only read Normal code



Read Normal/reverse code

#### (3) QR Mirror



---

**\*disable**

**enable**

### 35. Data Matrix

#### (1) Data Matrix enable/disable



**\* enable**



**disable**

#### (2) Read reverse Data Matrix



**\*only read Normal code**



**Only Read reverse code**



**Read Normal/reverse code**

#### ① Data Matrix Mirror



**\*disable**



**enable**

### 36. PDF 417



**\* enable**



**disable**

---

37. Aztec code



enable



\*disable

38. Maxi code



enable



\*disable

39. Hanxin code



enable



\*disable

40. Brazilian bank code



enable



\*disable

---

## Appendix 1: numbered bar code

For parameters requiring specific numeric values, scan the appropriately numbered bar code(s).



0



1



2



3



4



5



6



7



8



9

---

## Appendix 2: CANCEL

To change the selection or cancel an incorrect entry, scan the bar code below.



Cancel

## Appendix 3: Code ID

| Code character | Code symbol                                                    |
|----------------|----------------------------------------------------------------|
| A              | UPC-A, UPC-E, EAN-8, EAN-13                                    |
| B              | Code 39, Code 32                                               |
| C              | Codabar                                                        |
| D              | Code 128, GS1-128, ISBT 128                                    |
| E              | Code 93                                                        |
| F              | Interleaved 2 of 5/ITF, ITF14                                  |
| G              | Industrial 2 of 5, Standard 2 of 5                             |
| H              | CODE11                                                         |
| J              | MSI, MSI/Plessey                                               |
| R              | GS1 DataBar-14, GS1 DataBar Limited, GS1 DataBar Expanded, RSS |
| V              | Matrix 25                                                      |
| r              | PDF417                                                         |
| u              | DataMatrix(DM)                                                 |
| q              | QR                                                             |
| a              | Aztec Code                                                     |
| x              | Maxi Code                                                      |
| c              | HanXin                                                         |

---

## Appendix 4: Character Equivalents

| Scan Value | HEX Value | Keyboard Function Key | Keyboard Ctrl Combination Key |
|------------|-----------|-----------------------|-------------------------------|
| 1000       | 00h       | Null                  | CTRL 2                        |
| 1001       | 01h       | Keypad Enter          | CTRL A                        |
| 1002       | 02h       | Caps lock             | CTRL B                        |
| 1003       | 03h       | Right Arrow           | CTRL C                        |
| 1004       | 04h       | Up Arrow              | CTRL D                        |
| 1005       | 05h       | Null                  | CTRL E                        |
| 1006       | 06h       | Null                  | CTRL F                        |
| 1007       | 07h       | Enter                 | CTRL G                        |
| 1008       | 08h       | Left Arrow            | CTRL H                        |
| 1009       | 09h       | Horizontal Tab        | CTRL I                        |
| 1010       | 0Ah       | Down Arrow            | CTRL J                        |
| 1011       | 0Bh       | Vertical Tab          | CTRL K                        |
| 1012       | 0Ch       | Backspace             | CTRL L                        |
| 1013       | 0Dh       | Enter                 | CTRL M                        |
| 1014       | 0Eh       | Insert                | CTRL N                        |
| 1015       | 0Fh       | Esc                   | CTRL O                        |
| 1016       | 10h       | F11                   | CTRL P                        |
| 1017       | 11h       | Home                  | CTRL Q                        |
| 1018       | 12h       | Print Screen          | CTRL R                        |
| 1019       | 13h       | Delete                | CTRL S                        |
| 1020       | 14h       | tab+shift             | CTRL T                        |
| 1021       | 15h       | F12                   | CTRL U                        |

|      |     |       |        |
|------|-----|-------|--------|
| 1022 | 16h | F1    | CTRL V |
| 1023 | 17h | F2    | CTRL W |
| 1024 | 18h | F3    | CTRL X |
| 1025 | 19h | F4    | CTRL Y |
| 1026 | 1Ah | F5    | CTRL Z |
| 1027 | 1Bh | F6    | CTRL [ |
| 1028 | 1Ch | F7    | CTRL \ |
| 1029 | 1Dh | F8    | CTRL ] |
| 1030 | 1Eh | F9    | CTRL 6 |
| 1031 | 1Fh | F10   | CTRL - |
| 1032 | 20h | Space |        |
| 1033 | 21h | !     |        |
| 1034 | 22h | ‘     |        |
| 1035 | 23h | #     |        |
| 1036 | 24h | \$    |        |
| 1037 | 25h | %     |        |
| 1038 | 26h | &     |        |
| 1039 | 27h | ‘     |        |
| 1040 | 28h | (     |        |
| 1041 | 29h | )     |        |
| 1042 | 2Ah | *     |        |
| 1043 | 2Bh | +     |        |
| 1044 | 2Ch | ,     |        |
| 1045 | 2Dh | -     |        |
| 1046 | 2Eh | .     |        |
| 1047 | 2Fh | /     |        |
| 1048 | 30h | 0     |        |
| 1049 | 31h | 1     |        |
| 1050 | 32h | 2     |        |
| 1051 | 33h | 3     |        |
| 1052 | 34h | 4     |        |
| 1053 | 35h | 5     |        |
| 1054 | 36h | 6     |        |

|      |     |   |
|------|-----|---|
| 1055 | 37h | 7 |
| 1056 | 38h | 8 |
| 1057 | 39h | 9 |
| 1058 | 3Ah | : |
| 1059 | 3Bh | ; |
| 1060 | 3Ch | < |
| 1061 | 3Dh | = |
| 1062 | 3Eh | > |
| 1063 | 3Fh | ? |
| 1064 | 40h | @ |
| 1065 | 41h | A |
| 1066 | 42h | B |
| 1067 | 43h | C |
| 1068 | 44h | D |
| 1069 | 45h | E |
| 1070 | 46h | F |
| 1071 | 47h | G |
| 1072 | 48h | H |
| 1073 | 49h | I |
| 1074 | 4Ah | J |
| 1075 | 4Bh | K |
| 1076 | 4Ch | L |
| 1077 | 4Dh | M |
| 1078 | 4Eh | N |
| 1079 | 4Fh | O |
| 1080 | 50h | P |
| 1081 | 51h | Q |
| 1082 | 52h | R |
| 1083 | 53h | S |
| 1084 | 54h | T |
| 1085 | 55h | U |
| 1086 | 56h | V |
| 1087 | 57h | W |

|      |     |   |
|------|-----|---|
| 1088 | 58h | X |
| 1089 | 59h | Y |
| 1090 | 5Ah | Z |
| 1091 | 5Bh | [ |
| 1092 | 5Ch | \ |
| 1093 | 5Dh | ] |
| 1094 | 5Eh | ^ |
| 1095 | 5Fh | _ |
| 1096 | 60h | ' |
| 1097 | 61h | a |
| 1098 | 62h | b |
| 1099 | 63h | c |
| 1100 | 64h | d |
| 1101 | 65h | e |
| 1102 | 66h | f |
| 1103 | 67h | g |
| 1104 | 68h | h |
| 1105 | 69h | i |
| 1106 | 6Ah | j |
| 1107 | 6Bh | k |
| 1108 | 6Ch | l |
| 1109 | 6Dh | m |
| 1110 | 6Eh | n |
| 1111 | 6Fh | o |
| 1112 | 70h | p |
| 1113 | 71h | q |
| 1114 | 72h | r |
| 1115 | 73h | s |
| 1116 | 74h | t |
| 1117 | 75h | u |
| 1118 | 76h | v |
| 1119 | 77h | w |
| 1120 | 78h | x |

|      |     |           |
|------|-----|-----------|
| 1121 | 79h | y         |
| 1122 | 7Ah | z         |
| 1123 | 7Bh | {         |
| 1124 | 7Ch |           |
| 1125 | 7Dh | }         |
| 1126 | 7Eh | ~         |
| 1127 | 7Fh | Undefined |

## Appendix 5: Supported bar code types

| Code Type            | HEX  | Code Type            | HEX  |
|----------------------|------|----------------------|------|
| Not Applicable       | 0x00 | EAN 13 with 5 Supps. | 0x8B |
| Code 39              | 0x01 | EAN 13               | 0x0B |
| Codabar              | 0x02 | EAN 13 with 2 Supps. | 0x4B |
| Code 128, Setup128   | 0x03 | EAN 13 with 5 Supps. | 0x8B |
| Discrete 2 of 5      | 0x04 | MSI                  | 0x0E |
| IATA 2 of 5          | 0x05 | GS1-128              | 0x0F |
| Interleaved 2 of 5   | 0x06 | UPC E1               | 0x10 |
| Code 93              | 0x07 | UPC E1 with 2 Supps. | 0x50 |
| UPC A                | 0x08 | UPC E1 with 5 Supps. | 0x90 |
| UPC A with 2 Supps.  | 0x48 | Trioptic Code 39     | 0x15 |
| UPC A with 5 Supps.  | 0x88 | Bookland EAN         | 0x16 |
| UPC E0               | 0x09 | Coupon Code          | 0x17 |
| UPC E0 with 2 Supps. | 0x49 | GS1 DataBar-14       | 0x30 |
| UPC E0 with 5 Supps. | 0x89 | GS1 DataBar Limited  | 0x31 |
| EAN 8                | 0x0A | GS1 DataBar Expanded | 0x32 |
| EAN 8 with 2 Supps   | 0x4A | Code11               | 0x0C |
| EAN 8 with 5 Supps   | 0x8A | PDF417               | 0xF0 |
| QR                   | 0xF1 | Data Matrix(DM)      | 0xF2 |
| Aztec Code           | 0xF3 | Maxi Code            | 0xF4 |
| Veri Code            | 0xF5 | Han Xin              | 0xF7 |
| AIM128               | 0xA2 | ISSN                 | 0xA3 |
| PLESSEY              | 0xA4 |                      |      |

## Appendix 6: Serial commands

remark:

1. The module works in low-power mode by default. When sending serial port commands, it needs to wake up the device to be effective
2. The serial port commands to start decoding and stop decoding need to be valid in the host mode, please switch to the host mode first (see the serial port command table for details)

Table 6-1

| Name                | Command                                                                                        |
|---------------------|------------------------------------------------------------------------------------------------|
| CMD_ACK             | 04 D0 04 00 FF 28                                                                              |
| CMD_NAK             | RESEND:05 D1 04 00 01 FF 25<br>BAD_CONTEXT:05 D1 04 00 02 FF 24<br>DENIED:05 D1 04 00 06 FF 20 |
| DECODE_DATA         | None                                                                                           |
| LED_OFF             | 05 E8 04 00 01 FF 0E                                                                           |
| LED_ON              | 05 E7 04 00 01 FF 0F                                                                           |
| PARAM_DEFAULTS      | 04 C8 04 00 FF 30                                                                              |
| PARAM_REQUEST       | Following table                                                                                |
| PARAM_SEND          | Following table                                                                                |
| REQUEST_REVISION    | 04 A3 04 00 FF 55                                                                              |
| REPLY_REVISION      | None                                                                                           |
| SCAN_DISABLE        | 04 EA 04 00 FF 0E                                                                              |
| SCAN_ENABLE         | 04 E9 04 00 FF 0F                                                                              |
| SLEEP               | 04 EB 04 00 FF 0D                                                                              |
| START_DECODE        | 04 E4 04 00 FF 14                                                                              |
| STOP_DECODE         | 04 E5 04 00 FF 13                                                                              |
| WAKEUP              | NONE                                                                                           |
| RESET               | 04 FA 04 00 FE FE                                                                              |
| Custom buzzer sound | 05 E6 04 00 00 FF 11<br>05 E6 04 00 01 FF 10                                                   |

Table 6-2

| Para name                                         | Command                                                                                                                                                                                                                                                                                                               | Query command           |
|---------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
| Default                                           | Client default:08 C6 04 08 00 F2 FF 00 FD 35<br>Factory default:08 C6 04 08 00 F2 FF 03 FD 32                                                                                                                                                                                                                         | 06 C7 04 00 F2 FF FD 3E |
| Scan duration                                     | 4s: 07 C6 04 08 00 88 28 FE 77<br>10s:07 C6 04 08 00 88 64 FE 3B                                                                                                                                                                                                                                                      | 05 C7 04 00 88 FE A8    |
| Quick setting of single scan time (scan duration) | Unlimited time: 08 C6 04 08 00 F2 CF 00 FD 65<br>3s: 08 C6 04 08 00 F2 CF 03 FD 62<br>5s: 08 C6 04 08 00 F2 CF 05 FD 60<br>10s: 08 C6 04 08 00 F2 CF 0A FD 5B<br>15s: 08 C6 04 08 00 F2 CF 0B FD 5A<br>20s: 08 C6 04 08 00 F2 CF 0C FD 59<br>30s: 08 C6 04 08 00 F2 CF 0D FD 58<br>60s: 08 C6 04 08 00 F2 CF 0E FD 57 | 06 C7 04 00 F2 FA FD 43 |
| Power mode                                        | Continuous power supply: 07 C6 04 08 00 80 00 FE A7<br>Low power consumption: 07 C6 04 08 00 80 01 FE A6                                                                                                                                                                                                              | 05 C7 04 00 80 FE B0    |
| Trigger mode                                      | Button hold: 07 C6 04 08 00 8A 00 FE 9D<br>Button trigger: 07 C6 04 08 00 8A 02 FE 9B<br>Continuous: 07 C6 04 08 00 8A 04 FE 99<br>Auto detective 07 C6 04 08 00 8A 09 FE 94<br>Host mode: 07 C6 04 08 00 8A 08 FE 95                                                                                                 | 05 C7 04 00 8A FE A6    |
| Reading interval time                             | 0s:07 C6 04 08 00 89 00 FE 9E<br>0.5s: 07 C6 04 08 00 89 05 FE 99<br>3s: 07 C6 04 08 00 89 1E FE 80                                                                                                                                                                                                                   | 05 C7 04 00 89 FE A7    |
| Buzzer volume                                     | low: 07 C6 04 08 00 8C 02 FE 99<br>mid: 07 C6 04 08 00 8C 01 FE 9A<br>high: 07 C6 04 08 00 8C 00 FE 9B                                                                                                                                                                                                                | 05 C7 04 00 8C FE A4    |
| Buzzer type                                       | * Passive buzzer: 08 C6 04 08 00 F2 D8 00 FD 5C<br>Active buzzer: 08 C6 04 08 00 F2 D8 01 FD 5B                                                                                                                                                                                                                       | 06 C7 04 00 F2 D8 FD 65 |
| Prompt for successful decoding                    | on: 07 C6 04 08 00 38 01 FE EE<br>off: 07 C6 04 08 00 38 00 FE EF                                                                                                                                                                                                                                                     | 05 C7 04 00 38 FE F8    |
| End character setting                             | disable:08 C6 04 08 00 F2 05 00 FE 2F<br>CR LF:08 C6 04 08 00 F2 05 01 FE 2E<br>CR:08 C6 04 08 00 F2 05 02 FE 2D                                                                                                                                                                                                      | 06 C7 04 00 F2 05 FE 38 |

|                                                       |                                                                                                                                                                                      |                            |
|-------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
|                                                       | TAB: 08 C6 04 08 00 F2 05 03 FE 2C<br>CR CR: 08 C6 04 08 00 F2 05 04 FE 2B<br>CR LF CR LF: 08 C6 04 08 00 F2 05 05 FE 2A                                                             |                            |
| Successful decoding indicator                         | disable: 08 C6 04 08 00 F2 0B 00 FE 29<br>enable: 08 C6 04 08 00 F2 0B 01 FE 28                                                                                                      | 06 C7 04 00 F2 0B FE 32    |
| Decoding indicator control                            | Always off: 08 C6 04 08 00 F2 CB 00 FD 69<br>Always on: 08 C6 04 08 00 F2 CB 01 FD 68                                                                                                | 06 C7 04 00 F2 CB FD 72    |
| Mute                                                  | disable: 08 C6 04 08 00 F2 0C 00 FE 28<br>enable:: 08 C6 04 08 00 F2 0C 01 FE 27                                                                                                     | 06 C7 04 00 F2 0C FE 31    |
| Power-on prompt                                       | disable: 08 C6 04 08 00 F2 0D 00 FE 27<br>enable:: 08 C6 04 08 00 F2 0D 01 FE 26                                                                                                     | 06 C7 04 00 F2 0D FE 30    |
| Prompt tone for scanning setting code                 | disable: 08 C6 04 08 00 F2 0E 00 FE 26<br>enable: 08 C6 04 08 00 F2 0E 01 FE 25                                                                                                      | 06 C7 04 00 F2 0E FE 2F    |
| Transmission of "don't read" messages                 | on: 07 C6 04 08 00 5E 01 FE C8<br>off: 07 C6 04 08 00 5E 00 FE C9                                                                                                                    | 05 C7 04 00 5E FE D2       |
| Allow scanning setting barcodes                       | on: 07 C6 04 08 00 EC 01 FE 3A<br>off: 07 C6 04 08 00 EC 00 FE 3B                                                                                                                    | 05 C7 04 00 EC FE 44       |
| Send setting code content                             | on: 08 C6 04 08 00 F1 71 01 FD C3<br>off: 08 C6 04 08 00 F1 71 00 FD C4                                                                                                              | 06 C7 04 00 F1 71 FD CD    |
| VAT invoice automatic identification output           | disable: 08 C6 04 08 00 F2 08 00 FE 2C<br>enable: 08 C6 04 08 00 F2 08 01 FE 2B                                                                                                      | 06 C7 04 00 F2 08 FE 35    |
| invoice type                                          | Special invoice: 08 C6 04 08 00 F2 AA 00 FD 8A<br>Ordinary invoice: 08 C6 04 08 00 F2 AA 01 FD 89                                                                                    | 06 C7 04 00 F2 AA FD 93    |
| Prefix/suffix value<br>Prefix<br>Suffix 1<br>Suffix 2 | Prefix string setting 31<br>Suffix string setting 32 33 :<br>0B C6 04 08 00 69 31 68 32 6A 33 FD 52<br>Prefix:0x00<br>Suffix:0x0D 0x0A LF:<br>0B C6 04 08 00 69 00 68 0D 6A 0A FD D1 | 07 C7 04 00 69 68 6A FD F3 |
| Scan data sending format                              | Raw data: 07 C6 04 08 00 EB 00 FE 3C<br>Raw data+suffix1: 07 C6 04 08 00 EB 01 FE 3B                                                                                                 | 05 C7 04 00 EB FE 45       |

|                                 |                                                                                                                                                                                                                                                                                                                                     |                      |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|
|                                 | Raw data+suffix2: 07 C6 04 08 00 EB 02 FE 3A<br>Raw data+suffix1+suffix2: 07 C6 04 08 00 EB 03 FE 39<br>Prefix+raw data: 07 C6 04 08 00 EB 04 FE 38<br>Prefix+raw data +suffix1: 07 C6 04 08 00 EB 05 FE 37<br>Prefix+raw data +suffix2: 07 C6 04 08 00 EB 06 FE 36<br>Prefix+raw data +suffix1+suffix2: 07 C6 04 08 00 EB 07 FE 35 |                      |
| Baud rate                       | 1200: 07 C6 04 08 00 9C 03 FE 88<br>2400: 07 C6 04 08 00 9C 04 FE 87<br>4800: 07 C6 04 08 00 9C 05 FE 86<br>9600: 07 C6 04 08 00 9C 06 FE 85<br>19200: 07 C6 04 08 00 9C 07 FE 84<br>38400: 07 C6 04 08 00 9C 08 FE 83<br>57600: 07 C6 04 08 00 9C 09 FE 82<br>115200: 07 C6 04 08 00 9C 0A FE 81                                   | 05 C7 04 00 9C FE 94 |
| Parity                          | odd: 07 C6 04 08 00 9E 00 FE 89<br>even: 07 C6 04 08 00 9E 01 FE 88<br>flag : 07 C6 04 08 00 9E 02 FE 87<br>space: 07 C6 04 08 00 9E 03 FE 86<br>NONE: 07 C6 04 08 00 9E 04 FE 85                                                                                                                                                   | 05 C7 04 00 9E FE 92 |
| Software handshake              | enable: 07 C6 04 08 00 9F 01 FE 87<br>disable: 07 C6 04 08 00 9F 00 FE 88                                                                                                                                                                                                                                                           | 05 C7 04 00 9F FE 91 |
| Decode packet<br>format         | Send raw decoded data: 07 C6 04 08 00 EE 00 FE 39<br>Send data packet to decode data: 07 C6 04 08 00 EE 01 FE 38                                                                                                                                                                                                                    | 05 C7 04 00 EE FE 42 |
| Host serial response<br>timeout | 0.1s: 07 C6 04 08 00 9B 01 FE 8B                                                                                                                                                                                                                                                                                                    | 05 C7 04 00 9B FE 95 |
| Stop bit selection              | 1 stop bit: 07 C6 04 08 00 9D 01 FE 89<br>2 stop bit: 07 C6 04 08 00 9D 02 FE 88                                                                                                                                                                                                                                                    | 05 C7 04 00 9D FE 93 |
| Delay between<br>characters     | 1s: 07 C6 04 08 00 6E 01 FE B8                                                                                                                                                                                                                                                                                                      | 05 C7 04 00 6E FE C2 |
| Host character<br>timeout       | 500ms:07 C6 04 08 00 EF 32 FE 06<br>200ms:07 C6 04 08 00 EF 14 FE 24                                                                                                                                                                                                                                                                | 05 C7 04 00 EF FE 41 |

|                            |                                                                                                                                                                                  |                         |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
|                            | 50ms: 07 C6 04 08 00 EF 05 FE 33                                                                                                                                                 |                         |
| communication              | Serial port:08 C6 04 08 00 F2 01 00 FE 33<br>USB KBW:08 C6 04 08 00 F2 01 01 FE 32<br>USB COM: 08 C6 04 08 00 F2 01 02 FE 31<br>HID POS:08 C6 04 08 00 F2 01 0E FE 25            | 06 C7 04 00 F2 01 FE 3C |
| PS2 mode                   | AUTO: 08 C6 04 08 00 F2 A6 00 FD 8E<br>Standalone PS2: 08 C6 04 08 00 F2 A6 01 FD 8D                                                                                             | 06 C7 04 00 F2 A6 FD 97 |
| Lighting control           | Turn on when reading:08 C6 04 08 00 F2 02 00 FE 32<br>Always on:08 C6 04 08 00 F2 02 01 FE 31<br>Always off: 08 C6 04 08 00 F2 02 02 FE 30                                       | 06 C7 04 00 F2 02 FE 3B |
| Aiming light control       | Turn on when reading:08 C6 04 08 00 F2 03 00 FE 31<br>Always on:08 C6 04 08 00 F2 03 01 FE 30<br>Always off: 08 C6 04 08 00 F2 03 02 FE 2F                                       | 06 C7 04 00 F2 03 FE 3A |
| Aiming light flashes?      | *flashes: 08 C6 04 08 00 F2 B8 00 FD 7C<br>No flash: 08 C6 04 08 00 F2 B8 01 FD 7B                                                                                               | 06 C7 04 00 F2 B8 FD 85 |
| Sensitivity level          | High high:08 C6 04 08 00 F2 04 00 FE 30<br>High:08 C6 04 08 00 F2 04 01 FE 2F<br>middle:08 C6 04 08 00 F2 04 02 FE 2E<br>Low:08 C6 04 08 00 F2 04 03 FE 2D                       | 06 C7 04 00 F2 04 FE 39 |
| Custom sensitivity         | 00:08 C6 04 08 00 F3 01 00 FE 32<br>01:08 C6 04 08 00 F3 01 01 FE 31<br>05:08 C6 04 08 00 F3 01 05 FE 2D<br>10:08 C6 04 08 00 F3 01 0A FE 28<br>15:08 C6 04 08 00 F3 01 0F FE 23 | 06 C7 04 00 F3 01 FE 3B |
| Stable induction time      | 500ms:08 C6 04 08 00 F3 02 05 FE 2C<br>1000ms:08 C6 04 08 00 F3 02 0A FE 27<br>300ms: 08 C6 04 08 00 F3 02 03 FE 2E                                                              | 06 C7 04 00 F3 02 FE 3A |
| 1D reverse barcode reading | disable: 08 C6 04 08 00 F2 91 00 FD A3<br>enable: 08 C6 04 08 00 F2 91 01 FD A2                                                                                                  | 06 C7 04 00 F2 91 FD AC |
| Output character set type  | raw: 08 C6 04 08 00 F2 06 00 FE 2E<br>GBK:08 C6 04 08 00 F2 06 01 FE 2D<br>UNICODE:08 C6 04 08 00 F2 06 02 FE 2C                                                                 | 06 C7 04 00 F2 06 FE 37 |
| Country/language           | USA: 08 C6 04 08 00 F6 01 01 FE 2E                                                                                                                                               | 06 C7 04 00 F6 01 FE 38 |

|                                               |        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                         |
|-----------------------------------------------|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
| keyboard<br>selection                         | layout | Belgium: 08 C6 04 08 00 F6 01 02 FE 2D<br>Brazil (ABNT2) : 08 C6 04 08 00 F6 01 03 FE 2C<br>Denmark: 08 C6 04 08 00 F6 01 06 FE 29<br>Finland: 08 C6 04 08 00 F6 01 07 FE 28<br>France: 08 C6 04 08 00 F6 01 08 FE 27<br>Austria, Germany: 08 C6 04 08 00 F6 01 09 FE 26<br>Greece: 08 C6 04 08 00 F6 01 0A FE 25<br>Hungary: 08 C6 04 08 00 F6 01 0B FE 24<br>Italy: 08 C6 04 08 00 F6 01 0D FE 22<br>Netherlands: 08 C6 04 08 00 F6 01 0F FE 20<br>Norway: 08 C6 04 08 00 F6 01 10 FE 1F<br>Poland: 08 C6 04 08 00 F6 01 11 FE 1E<br>Portugal: 08 C6 04 08 00 F6 01 12 FE 1D<br>Romania (standard): 08 C6 04 08 00 F6 01 13 FE 1C<br>Russia: 08 C6 04 08 00 F6 01 14 FE 1B<br>Slovakia: 08 C6 04 08 00 F6 01 15 FE 1A<br>Spain: 08 C6 04 08 00 F6 01 16 FE 19<br>Sweden: 08 C6 04 08 00 F6 01 17 FE 18<br>Turkey_F: 08 C6 04 08 00 F6 01 19 FE 16<br>Turkey_Q: 08 C6 04 08 00 F6 01 1A FE 15<br>United Kingdom: 08 C6 04 08 00 F6 01 1B FE 14<br>Japan: 08 C6 04 08 00 F6 01 1C FE 13<br>Czech Republic: 08 C6 04 08 00 F6 01 1D FE 12<br>Thai keyboard Kedmanee: 08 C6 04 08 00 F6 01 1E FE 11<br>Ukraine: 08 C6 04 08 00 F6 01 1F FE 10<br>Arabic_101: 08 C6 04 08 00 F6 01 20 FE 0F<br>Croatia: 08 C6 04 08 00 F6 01 21 FE 0E<br>South Korea: 08 C6 04 08 00 F6 01 22 FE 0D<br>Bulgaria: 08 C6 04 08 00 F6 01 23 FE 0C |                         |
| Keyboard output<br>character time<br>interval |        | 0ms: 08 C6 04 08 00 F3 04 00 FE 2F<br>5ms: 08 C6 04 08 00 F3 04 01 FE 2E<br>10ms: 08 C6 04 08 00 F3 04 02 FE 2D                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 06 C7 04 00 F3 04 FE 38 |
| Quick setting of<br>keyboard output time      |        | 0ms: 08 C6 04 08 00 F2 B2 00 FD 82<br>10ms: 08 C6 04 08 00 F2 B2 01 FD 81                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 06 C7 04 00 F2 B2 FD 8B |

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| interval                                            | 50ms: 08 C6 04 08 00 F2 B2 02 FD 80                                                                                                                                                                                                    |                         |
| Keyboard output<br>forced letter case<br>conversion | Normal: 08 C6 04 08 00 F2 A1 00 FD 93<br>All uppercase : 08 C6 04 08 00 F2 A1 01 FD 92<br>All lowercase: 08 C6 04 08 00 F2 A1 02 FD 91<br>Letter case inverted: 08 C6 04 08 00 F2 A1 03 FD 90                                          | 06 C7 04 00 F2 A1 FD 9C |
| Keyboard type                                       | Standard keyboard: 08 C6 04 08 00 F2 B4 00 FD 80<br>virtual keyboard: 08 C6 04 08 00 F2 B4 01 FD 7F                                                                                                                                    | 06 C7 04 00 F2 B4 FD 89 |
| STX and ETX setting                                 | disable: 08 C6 04 08 00 F2 B7 00 FD 7D<br>STX(prefix): 08 C6 04 08 00 F2 B7 01 FD 7C<br>ETX(suffix1): 08 C6 04 08 00 F2 B7 02 FD 7B<br>STX(prefix)+ETX(suffix1): 08 C6 04 08 00 F2 B7 03 FD 7A                                         | 06 C7 04 00 F2 B7 FD 86 |
| ASCII Control<br>character output<br>mode selection | Output function keys:08 C6 04 08 00 F2 AD 00 FD 87<br>Output Ctrl key combination:08 C6 04 08 00 F2 AD 01 FD 86<br>ALTOOutput control characters:08 C6 04 08 00 F2 AD 02 FD 85<br>Output Enter、DownArrow:08 C6 04 08 00 F2 AD 03 FD 84 | 06 C7 04 00 F2 AD FD 90 |
| 1D code global switch                               | disable: 08 C6 04 08 00 F2 11 00 FE 23<br>enable: 08 C6 04 08 00 F2 11 01 FE 22                                                                                                                                                        | 06 C7 04 00 F2 11 FE 2C |
| 2D code global switch                               | disable: 08 C6 04 08 00 F2 50 00 FD E4<br>enable: 08 C6 04 08 00 F2 50 01 FD E3                                                                                                                                                        | 06 C7 04 00 F2 50 FD ED |
| all codes global<br>switch                          | disable: 08 C6 04 08 00 F2 90 00 FD A4<br>enable: 08 C6 04 08 00 F2 90 01 FD A3                                                                                                                                                        | 06 C7 04 00 F2 90 FD AD |
| Hide header data                                    | disable: 08 C6 04 08 00 F2 C6 00 FD 6E<br>enable: 08 C6 04 08 00 F2 C6 01 FD 6D                                                                                                                                                        | 06 C7 04 00 F2 C6 FD 77 |
| Hide the middle data                                | disable: 08 C6 04 08 00 F2 C7 00 FD 6D<br>enable: 08 C6 04 08 00 F2 C7 01 FD 6C                                                                                                                                                        | 06 C7 04 00 F2 C7 FD 76 |
| Hide the data at the<br>end                         | disable: 08 C6 04 08 00 F2 C8 00 FD 6C<br>enable: 08 C6 04 08 00 F2 C8 01 FD 6B                                                                                                                                                        | 06 C7 04 00 F2 C8 FD 75 |
| Enable/disable the<br>insertion of custom<br>data   | disable: 08 C6 04 08 00 F2 DE 00 FD 56<br>enable: 08 C6 04 08 00 F2 DE 01 FD 55                                                                                                                                                        | 06 C7 04 00 F2 DE FD 5F |
| delay for same code                                 | 1500ms:08 C6 04 08 00 F3 03 0F FE 21<br>500ms:08 C6 04 08 00 F3 03 05 FE 2B                                                                                                                                                            | 06 C7 04 00 F3 03 FE 39 |

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|                                                             | 300ms: 08 C6 04 08 00 F3 03 03 FE 2D                                                                                                                                                                                                                                             |                         |
| Quick setting for delay of same code                        | No delay: 08 C6 04 08 00 F2 C9 00 FD 6B<br>1s: 08 C6 04 08 00 F2 C9 01 FD 6A<br>3s: 08 C6 04 08 00 F2 C9 03 FD 68<br>5s: 08 C6 04 08 00 F2 C9 05 FD 66<br>7s: 08 C6 04 08 00 F2 C9 07 FD 64<br>Infinite delay (prohibited to read the same code) : 08 C6 04 08 00 F2 C9 09 FD 62 | 06 C7 04 00 F2 C9 FD 74 |
| Set multiple prefixes consecutively                         | 08 C6 04 08 00 F3 10 00 FE 23                                                                                                                                                                                                                                                    | 06 C7 04 00 F3 10 FE 2C |
| Set multiple suffixes consecutively                         | 08 C6 04 08 00 F3 11 00 FE 22                                                                                                                                                                                                                                                    | 06 C7 04 00 F3 11 FE 2B |
| Finish setting multiple prefixes and suffixes consecutively | 08 C6 04 08 00 FF F6 00 FD 31                                                                                                                                                                                                                                                    | 06 C7 04 00 FF F6 FD 3A |
| Set multiple prefix and suffix data transmission formats    | Raw data+multiple suffix: 07 C6 04 08 00 EB 08 FE 34<br>multiple prefix +raw data: 07 C6 04 08 00 EB 09 FE 33<br>multiple prefix +raw data +multiple suffix: 07 C6 04 08 00 EB 0A FE 32                                                                                          | 05 C7 04 00 EB FE 45    |
| Heartbeat control                                           | disable: 08 C6 04 08 00 F2 CD 00 FD 67<br>no heartbeat ACK: 08 C6 04 08 00 F2 CD 01 FD 66<br>heartbeat ACK: 08 C6 04 08 00 F2 CD 02 FD 65                                                                                                                                        | 06 C7 04 00 F2 CD FD 70 |
| UPC-A                                                       |                                                                                                                                                                                                                                                                                  |                         |
| UPC-A switch                                                | disable: 07 C6 04 08 00 01 00 FF 26<br>enable: 07 C6 04 08 00 01 01 FF 25                                                                                                                                                                                                        | 05 C7 04 00 01 FF 2F    |
| Transmit UPC-A check digit                                  | disable: 07 C6 04 08 00 28 00 FE FF<br>enable: 07 C6 04 08 00 28 01 FE FE                                                                                                                                                                                                        | 05 C7 04 00 28 FF 08    |
| Additional code                                             | None (00): 07 C6 04 08 00 10 00 FF 17<br>enable (01) : 07 C6 04 08 00 10 01 FF 16<br>Automatic distinction (02): 07 C6 04 08 00 10 02 FF 15                                                                                                                                      | 05 C7 04 00 10 FF 20    |
| Front code                                                  | None(00): 07 C6 04 08 00 22 00 FF 05<br>System flag (01) : 07 C6 04 08 00 22 01 FF 04                                                                                                                                                                                            | 05 C7 04 00 22 FF 0E    |

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|                                        | Country, system flag (02): 07 C6 04 08 00 22 02<br>FF 03                                                                                          |                         |
| UPC-A 2-digit additional code          | enable: 08 C6 04 08 00 F2 40 01 FD F3<br>disable: 08 C6 04 08 00 F2 40 00 FD F4                                                                   | 06 C7 04 00 F2 40 FD FD |
| UPC-A 5-digit additional code          | enable: 08 C6 04 08 00 F2 41 01 FD F2<br>disable: 08 C6 04 08 00 F2 41 00 FD F3                                                                   | 06 C7 04 00 F2 41 FD FC |
| UPC-A Additional code must<br>be read  | enable: 08 C6 04 08 00 F2 42 01 FD F1<br>disable: 08 C6 04 08 00 F2 42 00 FD F2                                                                   | 06 C7 04 00 F2 42 FD FB |
| UPC-E                                  |                                                                                                                                                   |                         |
| UPC-E switch                           | disable: 07 C6 04 08 00 02 00 FF 25<br>enable: 07 C6 04 08 00 02 01 FF 24                                                                         | 05 C7 04 00 02 FF 2E    |
| Check digit transmission               | disable: 07 C6 04 08 00 29 00 FE FE<br>enable: 07 C6 04 08 00 29 01 FE FD                                                                         | 05 C7 04 00 29 FF 07    |
| Additional code                        | None(00): 07 C6 04 08 00 10 00 FF 17<br>enable (01) : 07 C6 04 08 00 10 01 FF 16<br>Automatic distinction (02): 07 C6 04 08 00 10 02<br>FF 15     | 05 C7 04 00 10 FF 20    |
| Front code                             | None(00): 07 C6 04 08 00 23 00 FF 04<br>System flag (01) : 07 C6 04 08 00 23 01 FF 03<br>Country, system flag (02): 07 C6 04 08 00 23 02<br>FF 02 | 05 C7 04 00 23 FF 0D    |
| UPC-E Turn to UPC-A                    | disable: 07 C6 04 08 00 25 00 FF 02<br>enable: 07 C6 04 08 00 25 01 FF 01                                                                         | 05 C7 04 00 25 FF 0B    |
| UPC-E 2-digit additional code          | enable: 08 C6 04 08 00 F2 3D 01 FD F6<br>disable: 08 C6 04 08 00 F2 3D 00 FD F7                                                                   | 06 C7 04 00 F2 3D FE 00 |
| UPC-E 5-digit additional code          | enable: 08 C6 04 08 00 F2 3E 01 FD F5<br>disable: 08 C6 04 08 00 F2 3E 00 FD F6                                                                   | 06 C7 04 00 F2 3E FD FF |
| UPC-E must read the additional<br>code | enable: 08 C6 04 08 00 F2 3F 01 FD F4<br>disable: 08 C6 04 08 00 F2 3F 00 FD F5                                                                   | 06 C7 04 00 F2 3F FD FE |
| UPC-E1                                 | disable: 08 C6 04 08 00 F2 15 00 FE 1F<br>enable: 08 C6 04 08 00 F2 15 01 FE 1E                                                                   | 06 C7 04 00 F2 15 FE 28 |
| EAN-8                                  |                                                                                                                                                   |                         |

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| EAN-8 switch                         | disable: 07 C6 04 08 00 04 00 FF 23<br>enable: 07 C6 04 08 00 04 01 FF 22                        | 05 C7 04 00 04 FF 2C    |
| Additional code                      | None(00): 07 C6 04 08 00 10 00 FF 17<br>enable (01) : 07 C6 04 08 00 10 01 FF 16                 | 05 C7 04 00 10 FF 20    |
| EAN-8 2-digit additional code        | enable: 08 C6 04 08 00 F2 37 01 FD FC<br>disable: 08 C6 04 08 00 F2 37 00 FD FD                  | 06 C7 04 00 F2 37 FE 06 |
| EAN-8 5-digit additional code        | enable: 08 C6 04 08 00 F2 38 01 FD FB<br>disable: 08 C6 04 08 00 F2 38 00 FD FC                  | 06 C7 04 00 F2 38 FE 05 |
| EAN-8 must read the additional code  | enable: 08 C6 04 08 00 F2 39 01 FD FA<br>disable: 08 C6 04 08 00 F2 39 00 FD FB                  | 06 C7 04 00 F2 39 FE 04 |
| EAN-8 send check digit               | disable: 08 C6 04 08 00 F2 80 00 FD B4<br>enable: 08 C6 04 08 00 F2 80 01 FD B3                  | 06 C7 04 00 F2 80 FD BD |
| <b>EAN-13</b>                        |                                                                                                  |                         |
| EAN-13 switch                        | disable: 07 C6 04 08 00 03 00 FF 24<br>enable: 07 C6 04 08 00 03 01 FF 23                        | 05 C7 04 00 03 FF 2D    |
| EAN-13 2-digit additional code       | enable: 08 C6 04 08 00 F2 3A 01 FD F9<br>disable: 08 C6 04 08 00 F2 3A 00 FD FA                  | 06 C7 04 00 F2 3A FE 03 |
| EAN-13 5-digit additional code       | enable: 08 C6 04 08 00 F2 3B 01 FD F8<br>disable: 08 C6 04 08 00 F2 3B 00 FD F9                  | 06 C7 04 00 F2 3B FE 02 |
| EAN-13 must read the additional code | enable: 08 C6 04 08 00 F2 3C 01 FD F7<br>disable: 08 C6 04 08 00 F2 3C 00 FD F8                  | 06 C7 04 00 F2 3C FE 01 |
| EAN-13 send check digit              | disable: 08 C6 04 08 00 F2 16 00 FE 1E<br>enable: 08 C6 04 08 00 F2 16 01 FE 1D                  | 06 C7 04 00 F2 16 FE 27 |
| additional code                      | None(00): 07 C6 04 08 00 10 00 FF 17<br>enable (01) : 07 C6 04 08 00 10 01 FF 16                 | 05 C7 04 00 10 FF 20    |
| <b>Bookland EAN(ISBN)</b>            |                                                                                                  |                         |
| ISBN switch                          | disable: 07 C6 04 08 00 53 00 FE D4<br>enable: 07 C6 04 08 00 53 01 FE D3                        | 05 C7 04 00 53 FE DD    |
| format                               | Output 10 digits:08 C6 04 08 00 F1 40 00 FD F5<br>Output 13 digits:08 C6 04 08 00 F1 40 01 FD F4 | 06 C7 04 00 F1 40 FD FE |
| <b>Code 128</b>                      |                                                                                                  |                         |
| Code 128 switch                      | disable: 07 C6 04 08 00 08 00 FF 1F                                                              | 05 C7 04 00 08 FF 28    |

|                              |                                                                                                                                                                                                                                                                                                                                                   |                                             |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|
|                              | enable: 07 C6 04 08 00 08 01 FF 1E                                                                                                                                                                                                                                                                                                                |                                             |
| Code 128 length setting      | <p>1 single length:</p> <p>06: 0B C6 04 08 00 F5 04 06 F5 05 00 FD</p> <p>2A</p> <p>2 separate lengths:</p> <p>04 and 06: 0B C6 04 08 00 F5 04 06 F5 05</p> <p>04 FD 26</p> <p>Length in a specific range:</p> <p>04--09: 0B C6 04 08 00 F5 04 04 F5 05 09</p> <p>FD 23</p> <p>Any length:</p> <p>0B C6 04 08 00 F5 04 00 F5 05 00 FD 30</p>      | <p>08 C7 04 00 F5 04 F5 05 FD</p> <p>3A</p> |
| GS1-128                      |                                                                                                                                                                                                                                                                                                                                                   |                                             |
| GS1-128 switch               | <p>disable: 07 C6 04 08 00 0E 00 FF 19</p> <p>enable: 07 C6 04 08 00 0E 01 FF 18</p>                                                                                                                                                                                                                                                              | 05 C7 04 00 0E FF 22                        |
| GS1-128 send check character | <p>enable: 08 C6 04 08 00 F2 36 01 FD FD</p> <p>disable: 08 C6 04 08 00 F2 36 00 FD FE</p>                                                                                                                                                                                                                                                        | 06 C7 04 00 F2 36 FE 07                     |
| GS1-128 length setting       | <p>1 single length:</p> <p>06: 0B C6 04 08 00 F5 06 06 F5 07 00 FD</p> <p>26</p> <p>2 separate lengths:</p> <p>04 and 06: 0B C6 04 08 00 F5 06 06 F5 07</p> <p>04 FD 22</p> <p>Length within a specific range:</p> <p>04--09: 0B C6 04 08 00 F5 06 04 F5 07 09</p> <p>FD 1F</p> <p>Any length :</p> <p>0B C6 04 08 00 F5 06 00 F5 07 00 FD 2C</p> | <p>08 C7 04 00 F5 06 F5 07 FD</p> <p>36</p> |
| ISBT 128                     |                                                                                                                                                                                                                                                                                                                                                   |                                             |
| ISBT 128                     | <p>disable: 07 C6 04 08 00 54 00 FE D3</p> <p>enable: 07 C6 04 08 00 54 01 FE D2</p>                                                                                                                                                                                                                                                              | 05 C7 04 00 54 FE DC                        |
| Code 39                      |                                                                                                                                                                                                                                                                                                                                                   |                                             |

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| Code 39                                                 | disable: 07 C6 04 08 00 00 00 FF 27<br>enable: 07 C6 04 08 00 00 01 FF 26                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 05 C7 04 00 00 FF 30    |
| Code 39 length setting                                  | 1 single length:<br>Length 06:<br>09 C6 04 08 00 12 06 13 00 FE FA<br>Length 16:<br>09 C6 04 08 00 12 10 13 00 FE F0<br>Length 14:<br>09 C6 04 08 00 12 0E 13 00 FE F2<br>2 separate lengths:<br>02 and 04:<br>09 C6 04 08 00 12 04 13 02 FE FA<br>16 and 14:<br>09 C6 04 08 00 12 10 13 0E FE E2<br>Length within a specific range:<br>02--09:<br>09 C-6 04 08 00 12 02 13 09 FE F5<br>0x02--0x37(55) default:<br>09 C6 04 08 00 12 02 13 37 FE C7<br>14--15:<br>09 C6 04 08 00 12 0E 13 0F FE E3<br>15--16:<br>09 C6 04 08 00 12 0F 13 10 FE E1<br>Any length: 09 C6 04 08 00 12 00 13 00 FE F0 | 06 C7 04 00 12 13 FF 0A |
| Code 39 check digit verification                        | disable: 07 C6 04 08 00 30 00 FE F7<br>enable: 07 C6 04 08 00 30 01 FE F6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 05 C7 04 00 30 FF 00    |
| Send Code 39 check digit                                | disable: 07 C6 04 08 00 2B 00 FE FC<br>enable: 07 C6 04 08 00 2B 01 FE FB                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 05 C7 04 00 2B FF 05    |
| Code 39 Full ASCII                                      | 07 C6 04 08 00 11 01 FF 15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 05 C7 04 00 11 FF 1F    |
| Code 39 transmission start character and stop character | disable: 08 C6 04 08 00 F2 30 00 FE 04<br>enable: 08 C6 04 08 00 F2 30 01 FE 03                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 06 C7 04 00 F2 30 FE 0D |
| Convert Code 39 to Code 32<br>(Italian Medical Code)    | disable: 07 C6 04 08 00 56 00 FE D1<br>enable: 07 C6 04 08 00 56 01 FE D0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 05 C7 04 00 56 FE DA    |
| Code 32 prefix                                          | disable: 07 C6 04 08 00 E7 00 FE 40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 05 C7 04 00 E7 FE 49    |

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|                                                           | enable: 07 C6 04 08 00 E7 01 FE 3F                                                                                                                                                                                                                             |                         |
| <b>Code93</b>                                             |                                                                                                                                                                                                                                                                |                         |
| Code 93                                                   | disable: 07 C6 04 08 00 09 00 FF 1E<br>enable: 07 C6 04 08 00 09 01 FF 1D                                                                                                                                                                                      | 05 C7 04 00 09 FF 27    |
| Code 93 length setting                                    | 1 single length:<br>04: 09 C6 04 08 00 1A 04 1B 00 FE EC<br>2 separate lengths:<br>04 and 06: 09 C6 04 08 00 1A 06 1B 04 FE E6<br>Length within a specific range:<br>04--09: 09 C6 04 08 00 1A 04 1B 09 FE E3<br>Any length : 09 C6 04 08 00 1A 00 1B 00 FE F0 | 06 C7 04 00 1A 1B FE FA |
| <b>Code11</b>                                             |                                                                                                                                                                                                                                                                |                         |
| Code 11 switch                                            | disable: 07 C6 04 08 00 0A 00 FF 1D<br>enable: 07 C6 04 08 00 0A 01 FF 1C                                                                                                                                                                                      | 05 C7 04 00 0A FF 26    |
| Set the length of Code 11<br>barcode                      | 1 single length:<br>06: 09 C6 04 08 00 1C 06 1D 00 FE E6<br>2 separate lengths:<br>04 and 06: 09 C6 04 08 00 1C 06 1D 04 FE E2<br>Length within a specific range:<br>04--09: 09 C6 04 08 00 1C 04 1D 09 FE DF<br>Any length : 09 C6 04 08 00 1C 00 1D 00 FE EC | 06 C7 04 00 1C 1D FE F6 |
| Code 11 check digit verification                          | None: 07 C6 04 08 00 34 00 FE F3<br>1digit: 07 C6 04 08 00 34 01 FE F2<br>2digits: 07 C6 04 08 00 34 02 FE F1                                                                                                                                                  | 05 C7 04 00 34 FE FC    |
| Send Code 11 check digit                                  | disable: 07 C6 04 08 00 2F 00 FE F8<br>enable: 07 C6 04 08 00 2F 01 FE F7                                                                                                                                                                                      | 05 C7 04 00 2F FF 01    |
| <b>Interleaved 2 of 5</b>                                 |                                                                                                                                                                                                                                                                |                         |
| Interleaved 2 of 5/ITF/Cross 25<br>code system switch     | disable: 07 C6 04 08 00 06 00 FF 21<br>enable: 07 C6 04 08 00 06 01 FF 20                                                                                                                                                                                      | 05 C7 04 00 06 FF 2A    |
| Set the scan data length of<br>Interleaved 2 of 5 barcode | 1 single length:<br>06: 09 C6 04 08 00 16 06 17 00 FE F2                                                                                                                                                                                                       | 06 C7 04 00 16 17 FF 02 |

|                                                       |                                                                                                                                                                                                                                                               |                               |
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|                                                       | 2 separate lengths:<br>04 and 06: 09 C6 04 08 00 16 06 17 04 FE EE<br>Length within a specific range:<br>04--09: 09 C6 04 08 00 16 04 17 09 FE EB<br>Any length : 09 C6 04 08 00 16 00 17 00 FE F8                                                            |                               |
| Interleaved 2 of 5 barcode check digit verification   | disable: 07 C6 04 08 00 31 00 FE F6<br>enable: 07 C6 04 08 00 31 01 FE F5                                                                                                                                                                                     | 05 C7 04 00 31 FE FF          |
| Send Interleaved 2 of 5 check digit                   | disable: 07 C6 04 08 00 2C 00 FE FB<br>enable: 07 C6 04 08 00 2C 01 FE FA                                                                                                                                                                                     | 05 C7 04 00 2C FF 04          |
| <b>Industrial 2 of 5</b>                              |                                                                                                                                                                                                                                                               |                               |
| Industrial 2 of 5                                     | disable: 07 C6 04 08 00 05 00 FF 22<br>enable: 07 C6 04 08 00 05 01 FF 21                                                                                                                                                                                     | 05 C7 04 00 05 FF 2B          |
| Set the scan data length of Industrial 2 of 5 barcode | 1 separate lengths:<br>06: 09 C6 04 08 00 14 06 15 00 FE F6<br>2 separate lengths:<br>04 and 06: 09 C6 04 08 00 14 06 15 04 FE F2<br>Length in a specific range:<br>04--09: 09 C6 04 08 00 14 04 15 09 FE EF<br>Any length : 09 C6 04 08 00 14 00 15 00 FE FC | 06 C7 04 00 14 15 FF 06       |
| <b>Matrix 25</b>                                      |                                                                                                                                                                                                                                                               |                               |
| Matrix 25 switch                                      | disable: 08 C6 04 08 00 F2 20 00 FE 14<br>enable: 08 C6 04 08 00 F2 20 01 FE 13                                                                                                                                                                               | 06 C7 04 00 F2 20 FE 1D       |
| Matrix 25 Check Digit Verification                    | disable: 08 C6 04 08 00 F2 21 00 FE 13<br>enable: 08 C6 04 08 00 F2 21 01 FE 12                                                                                                                                                                               | 06 C7 04 00 F2 21 FE 1C       |
| Transmit Matrix 25 check character                    | disable: 08 C6 04 08 00 F2 22 00 FE 12<br>enable: 08 C6 04 08 00 F2 22 01 FE 11                                                                                                                                                                               | 06 C7 04 00 F2 22 FE 1B       |
| Matrix 25 Length setting                              | 1 separate lengths:<br>06: 0B C6 04 08 00 F5 00 06 F5 01 00 FD 32<br>2 separate lengths:<br>04 and 06: 0B C6 04 08 00 F5 00 06 F5 01 04 FD 2E                                                                                                                 | 08 C7 04 00 F5 00 F5 01 FD 42 |

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|                                        | Length in a specific range:<br>04--09: 0B C6 04 08 00 F5 00 04 F5 01 09<br>FD 2B<br>Any length :<br>0B C6 04 08 00 F5 00 00 F5 01 00 FD 38                                                                                                                                                 |                                  |
| <b>Standard 25</b>                     |                                                                                                                                                                                                                                                                                            |                                  |
| Standard 25/IATA 25/ standard 25       | disable: 08 C6 04 08 00 F2 23 00 FE 11<br>enable: 08 C6 04 08 00 F2 23 01 FE 10                                                                                                                                                                                                            | 06 C7 04 00 F2 23 FE 1A          |
| Standard 25 Length setting             | 1 separate lengths:<br>06: 09 C6 04 08 00 F5 02 06 F5 03 00 FD 2E<br>2 separate lengths:<br>04 and 06: 09 C6 04 08 00 F5 02 06 F5 03 04<br>FD 2A<br>Length in a specific range:04--09: 09 C6 04 08 00<br>F5 02 04 F5 03 09 FD 27<br>Any length : 09 C6 04 08 00 F5 02 00 F5 03 00<br>FD 34 | 08 C7 04 00 F5 02 F5 03 FD<br>3E |
| <b>Codabar</b>                         |                                                                                                                                                                                                                                                                                            |                                  |
| Codabar enable/disable                 | disable: 07 C6 04 08 00 07 00 FF 20<br>enable: 07 C6 04 08 00 07 01 FF 1F                                                                                                                                                                                                                  | 05 C7 04 00 07 FF 29             |
| Set the scan length of Codabar barcode | 1 separate lengths:<br>04: 09 C6 04 08 00 18 04 19 00 FE F0<br>2 separate lengths:<br>09 C6 04 08 00 18 05 19 04 FE EB<br>Length in a specific range:.<br>04--09: 09 C6 04 08 00 18 04 19 09 FE E7<br>Any length : 09 C6 04 08 00 18 00 19 00 FE F4                                        | 06 C7 04 00 18 19 FE FE          |
| Codabar check                          | Enable: 08 C6 04 08 00 F2 4C 01 FD E7<br>Disable: 08 C6 04 08 00 F2 4C 00 FD E8                                                                                                                                                                                                            | 06 C7 04 00 F2 4C FD F1          |
| Codabar Send check character           | Enable: 08 C6 04 08 00 F2 4D 01 FD E6<br>Disable: 08 C6 04 08 00 F2 4D 00 FD E7                                                                                                                                                                                                            | 06 C7 04 00 F2 4D FD F0          |
| NOTIS Transmission format              | Disable: 07 C6 04 08 00 37 00 FE F0<br>Enable: 07 C6 04 08 00 37 01 FE EF                                                                                                                                                                                                                  | 05 C7 04 00 37 FE F9             |

|                                     |                                                                                                                                                                                                                                                                  |                         |
|-------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
| Start and stop format               | ABCD/ABCD: 08 C6 04 08 00 F2 31 00 FE 03<br>ABCD/TN*E: 08 C6 04 08 00 F2 31 01 FE 02                                                                                                                                                                             | 06 C7 04 00 F2 31 FE 0C |
| Start and stop letter case settings | uppercase letter: 08 C6 04 08 00 F2 32 00 FE 02<br>Lower case letters: 08 C6 04 08 00 F2 32 01 FE 01                                                                                                                                                             | 06 C7 04 00 F2 32 FE 0B |
| MSI /MSI PLESSEY                    |                                                                                                                                                                                                                                                                  |                         |
| MSI /MSI PLESSEY Switch             | Disable: 07 C6 04 08 00 0B 00 FF 1C<br>Enable: 07 C6 04 08 00 0B 01 FF 1B                                                                                                                                                                                        | 05 C7 04 00 0B FF 25    |
| Set MSI length                      | A single length:<br>04: 09 C6 04 08 00 1E 04 1F 00 FE E4<br>Two separate lengths:<br>04 and 05: 09 C6 04 08 00 1E 05 1F 04 FE DF<br>Length within a specific range:<br>02--09: 09 C6 04 08 00 1E 02 1F 09 FE DD<br>Any length : 09 C6 04 08 00 1E 00 1F 00 FE E8 | 06 C7 04 00 1E 1F FE F2 |
| MSI Checking digit                  | 1bits: 07 C6 04 08 00 32 00 FE F5<br>2bits: 07 C6 04 08 00 32 01 FE F4                                                                                                                                                                                           | 05 C7 04 00 32 FE FE    |
| Send MSI Checking digit             | Disable: 07 C6 04 08 00 2E 00 FE F9<br>Enable: 07 C6 04 08 00 2E 01 FE F8                                                                                                                                                                                        | 05 C7 04 00 2E FF 02    |
| GS1 DataBar(RSS)                    |                                                                                                                                                                                                                                                                  |                         |
| GS1 DataBar(RSS) Switch             | Disable: 08 C6 04 08 00 F0 52 00 FD E4<br>Enable: 08 C6 04 08 00 F0 52 01 FD E3                                                                                                                                                                                  | 06 C7 04 00 F0 52 FD ED |
| PDF417                              |                                                                                                                                                                                                                                                                  |                         |
| PDF417                              | Enable: 07 C6 04 08 00 0F 01 FF 17<br>Disable: 07 C6 04 08 00 0F 00 FF 18                                                                                                                                                                                        | 05 C7 04 00 0F FF 21    |
| QRCode                              |                                                                                                                                                                                                                                                                  |                         |
| QRCode Switch                       | Enable: 08 C6 04 08 00 F0 25 01 FE 10<br>Disable: 08 C6 04 08 00 F0 25 00 FE 11                                                                                                                                                                                  | 06 C7 04 00 F0 25 FE 1A |
| Qr positive/reverse                 | Only positive phase: 08 C6 04 08 00 F2 67 00 FD CD<br>Only read reverse: 08 C6 04 08 00 F2 67 01 FD CC                                                                                                                                                           | 06 C7 04 00 F2 67 FD D6 |

|                        |                                                                                                                                                        |                         |
|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
|                        | Both: 08 C6 04 08 00 F2 67 02 FD CB                                                                                                                    |                         |
| MicroQRCode            | Enable: 08 C6 04 08 00 F1 3D 01 FD F7<br>Disable: 08 C6 04 08 00 F1 3D 00 FD F8                                                                        | 06 C7 04 00 F1 3D FE 01 |
| DataMatrix             |                                                                                                                                                        |                         |
| DataMatrix             | Enable: 08 C6 04 08 00 F0 24 01 FE 11<br>Disable: 08 C6 04 08 00 F0 24 00 FE 12                                                                        | 06 C7 04 00 F0 24 FE 1B |
| Normal/reverse reading | Only positive phase: 08 C6 04 08 00 F2 6B 00 FD C9<br><br>Only read reverse: 08 C6 04 08 00 F2 6B 01 FD C8<br><br>Both : 08 C6 04 08 00 F2 6B 02 FD C7 | 06 C7 04 00 F2 6B FD D2 |
| MaxiCode               |                                                                                                                                                        |                         |
| MaxiCode               | Disable: 08 C6 04 08 00 F0 26 00 FE 10<br>Enable: 08 C6 04 08 00 F0 26 01 FE 0F                                                                        | 06 C7 04 00 F0 26 FE 19 |
| Aztec                  |                                                                                                                                                        |                         |
| Aztec                  | Disable: 08 C6 04 08 00 F0 28 00 FE 0E<br>Enable: 08 C6 04 08 00 F0 28 01 FE 0D                                                                        | 06 C7 04 00 F0 28 FE 17 |
| Han Xin Code           |                                                                                                                                                        |                         |
| Han Xin Code           | Disable: 08 C6 04 08 00 F0 2F 00 FE 07<br>Enable: 08 C6 04 08 00 F0 2F 01 FE 06                                                                        | 06 C7 04 00 F0 2F FE 10 |